

*inspired by
craftsmanship*

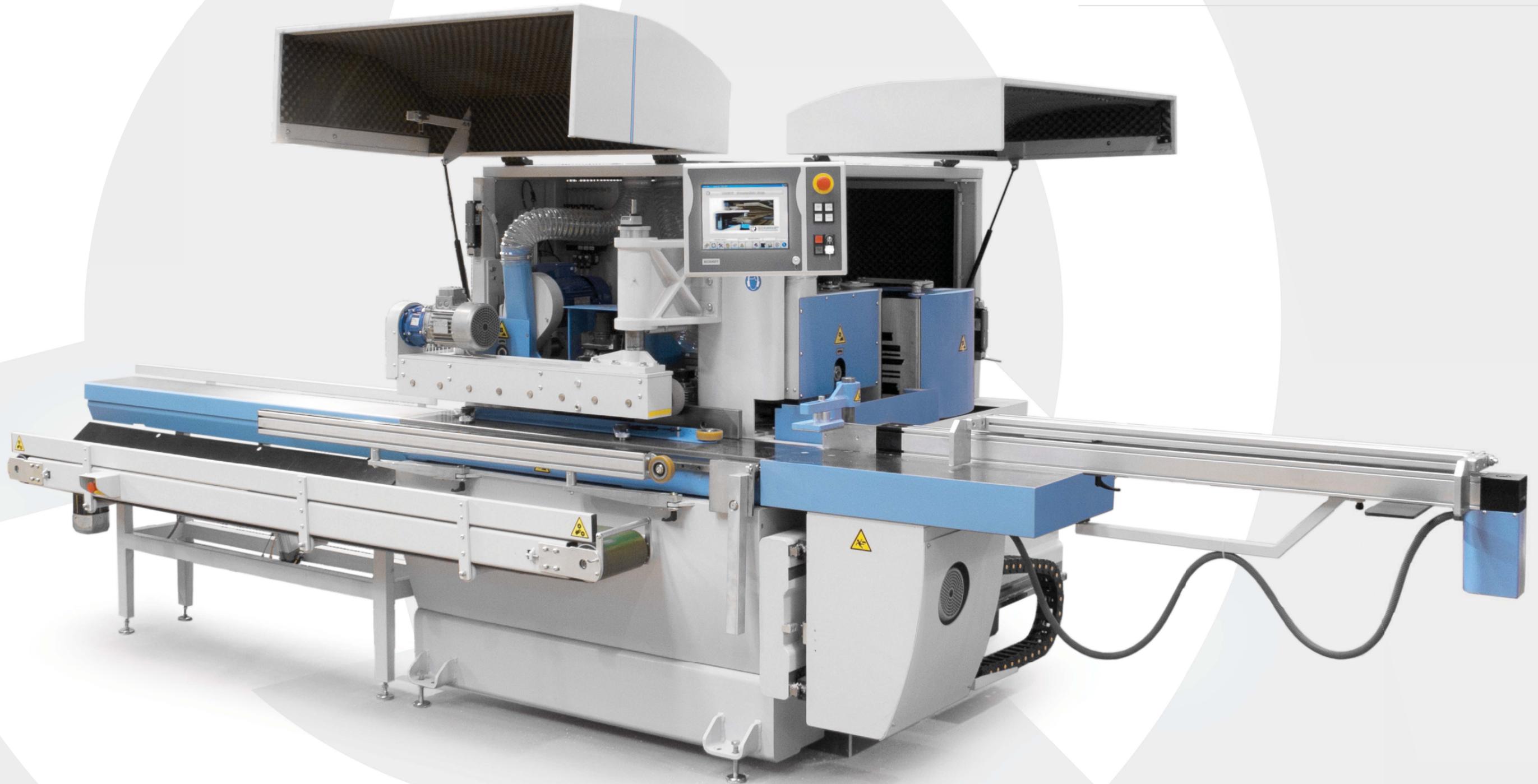
Crafter

Compact machining centre for window and door joinery

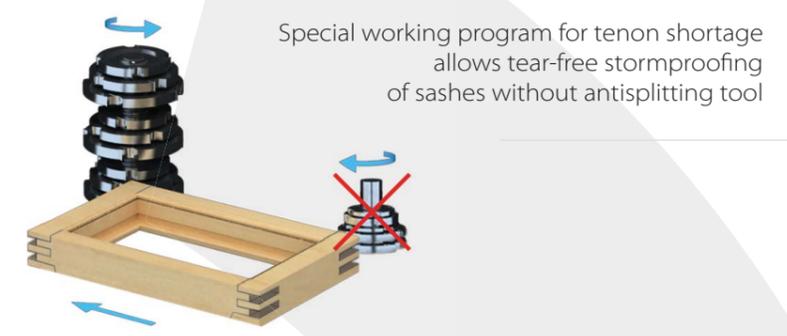


Crafter

Tenoning and profiling centre designed especially to enable small and medium sized manufacturers to scale up their production. This machine is intended for custom joinery in projects which require a superior level of craftsmanship and control.

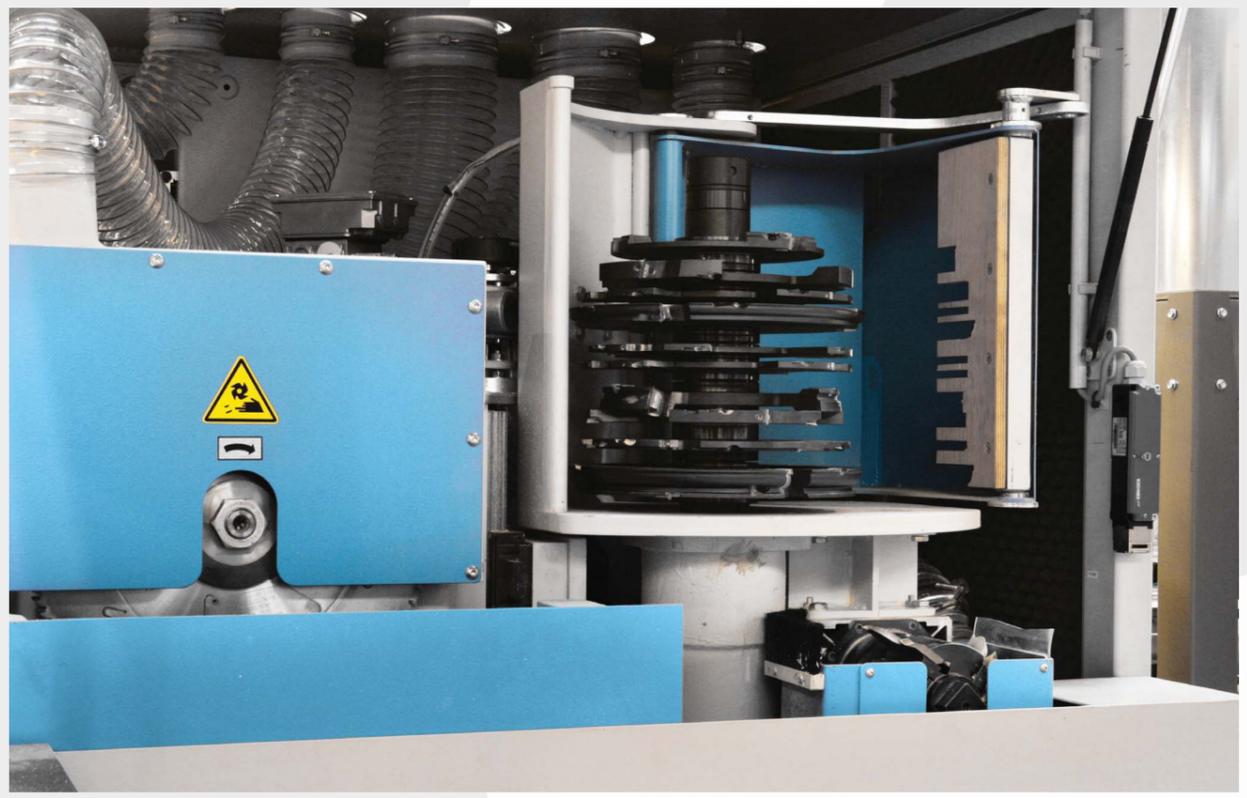


Affordable solution for handcraft production of windows and doors



Crafter

Tenoning

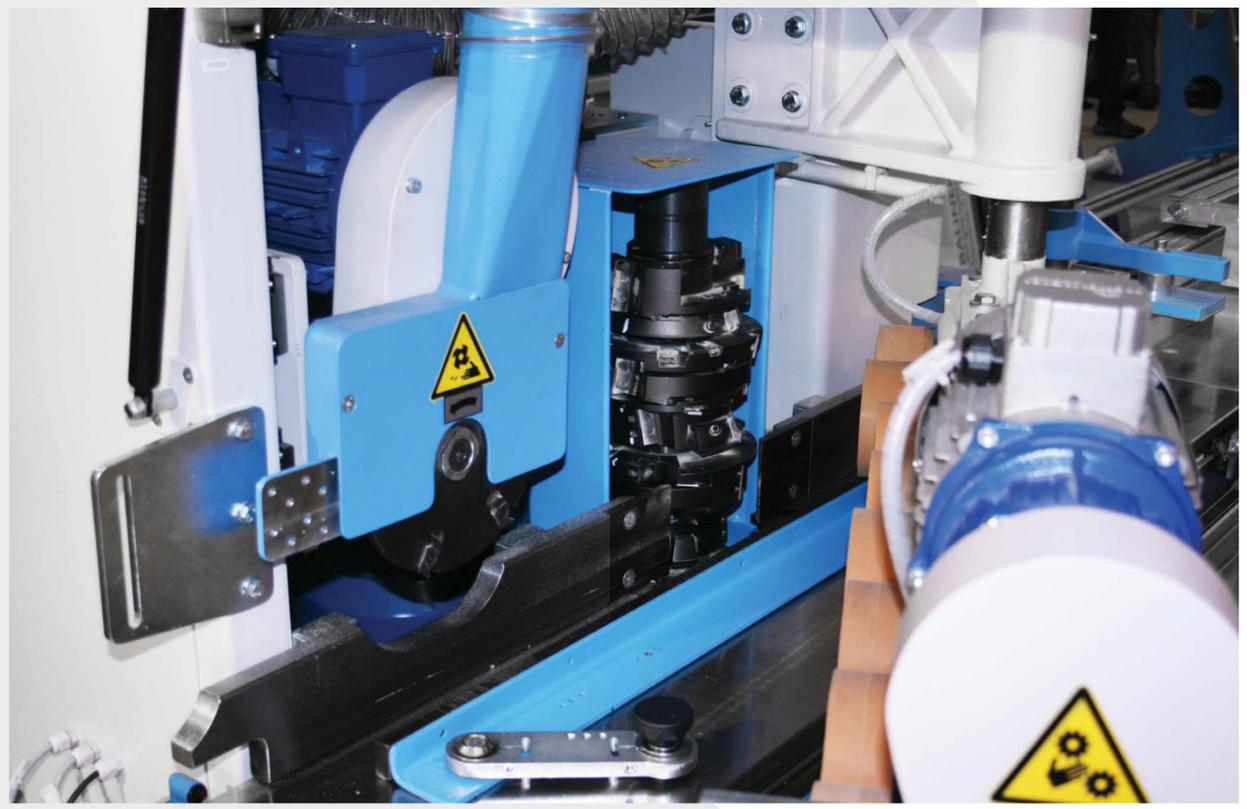


- 330 mm long NC controlled tenoning spindle with easy access for tool changes
- Chip breaking device for tenoning
- Electronic tenoning fence for straight and angled components up to 45° with automatic length calculating



Horizontal milling unit for heritage sash horn detail or trenching of sash box

Profiling - stormproofing



- 330 mm long NC controlled profiling spindle
- Feeding unit with worm gear transmission and electronic speed control
- Top milling unit for grooving or glazing bead



Carriage for milling of narrow sashes

Flexibility of production - tilt & turn, casement, mock sash, double hung, Vienna box window



Sliding sash operations



Processing of bevelled meeting rails and stiles with horn details



Trenching operations for pulley stiles and cutting of lining beads

WinCreator

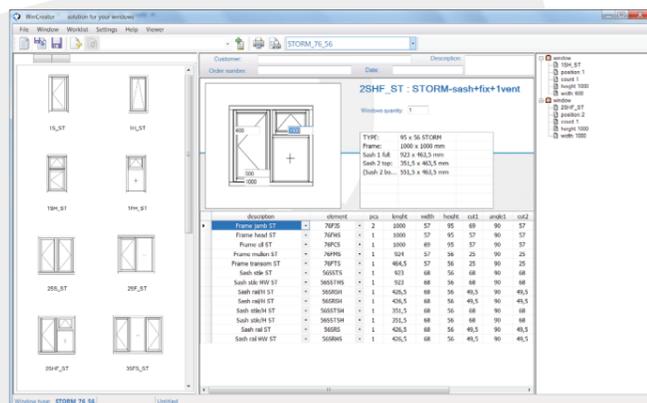
SOUKUP control system

The CRAFTER machine uses a high performance Beckhoff industrial control system.

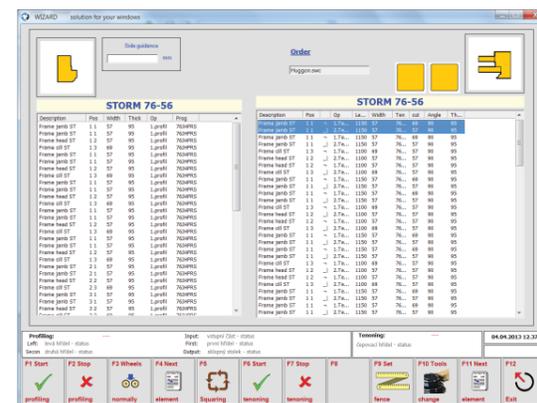
The SOUKUP team of experienced software specialists provide on-site training and support for your staff on our intuitive, easy-to-use control software. Our proprietary control systems are extremely flexible and provide custom solutions for all design details.

The creation of window components to be machined begins in WinCreator as a simulated workflow which is then sent to the machine and processed by the SOUKUP control system. The user-friendly intuitive environment makes machine control, tool set-up, tenoning, profiling and program-processing straightforward.

The control system is also open to third-party software packages.



office based creation of items list



optimized work list of items for machining

Crafter

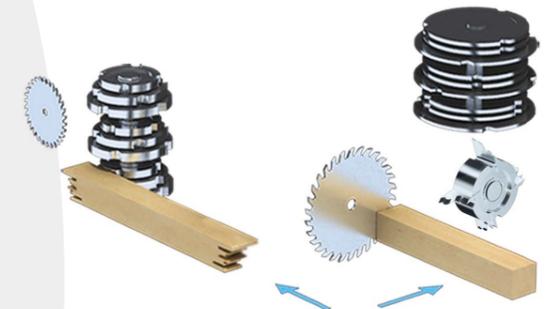
Technical data

- industrial PC with 12" touch screen
- ø 400 mm cut-off saw, 3 kW (4 HP) motor
- tenoning carriage with electronic control
- electronic fence with +/-45° inclination range and electronic measuring system
- tenoning unit L=330 mm, 11,3 kW (15 HP) motor, 3000 rpm, max tool diameter 320 mm
- profiling unit L=320 mm, 7,5 kw (10 HP) motor, 6000 rpm
- top milling and glazing bead unit, 2,2 kW (3 HP) motor, 6000 rpm
- feeding unit with 8 wheels and electronic speed inverter
- returning conveyor

Optional:

- carriage for stormproofing of narrow sashes
- horizontal unit with 4,1 kW (5.5 HP) motor for sash horn moulding and trenching of frames

(Contact SOUKUP specialists for further information on individual customized solutions)





SOUKUP s.r.o.
Komerční 518, 251 02 Prague - Nupaky, Czech Republic
Tel.: +420 241 403 110, E-mail: info@soukup.cz
www.soukup.cz